

Basics of Industrie 4.0

The digital twin in Industrie 4.0

A short introduction to properties, submodels & Asset Administration Shells (AAS)

Kai Garrels, ABB

Hard shell, soft core?

Asset Administration Shell: The digital twin in Industrie 4.0

- clear form
clear rules

- flexible content



Industrie 4.0 What's new, really?

That's already possible today

- ▶ the cloud
- ▶ networks
- ▶ automation devices with Internet access
- ▶ internet-based services



Industrie 4.0: New Ingredients

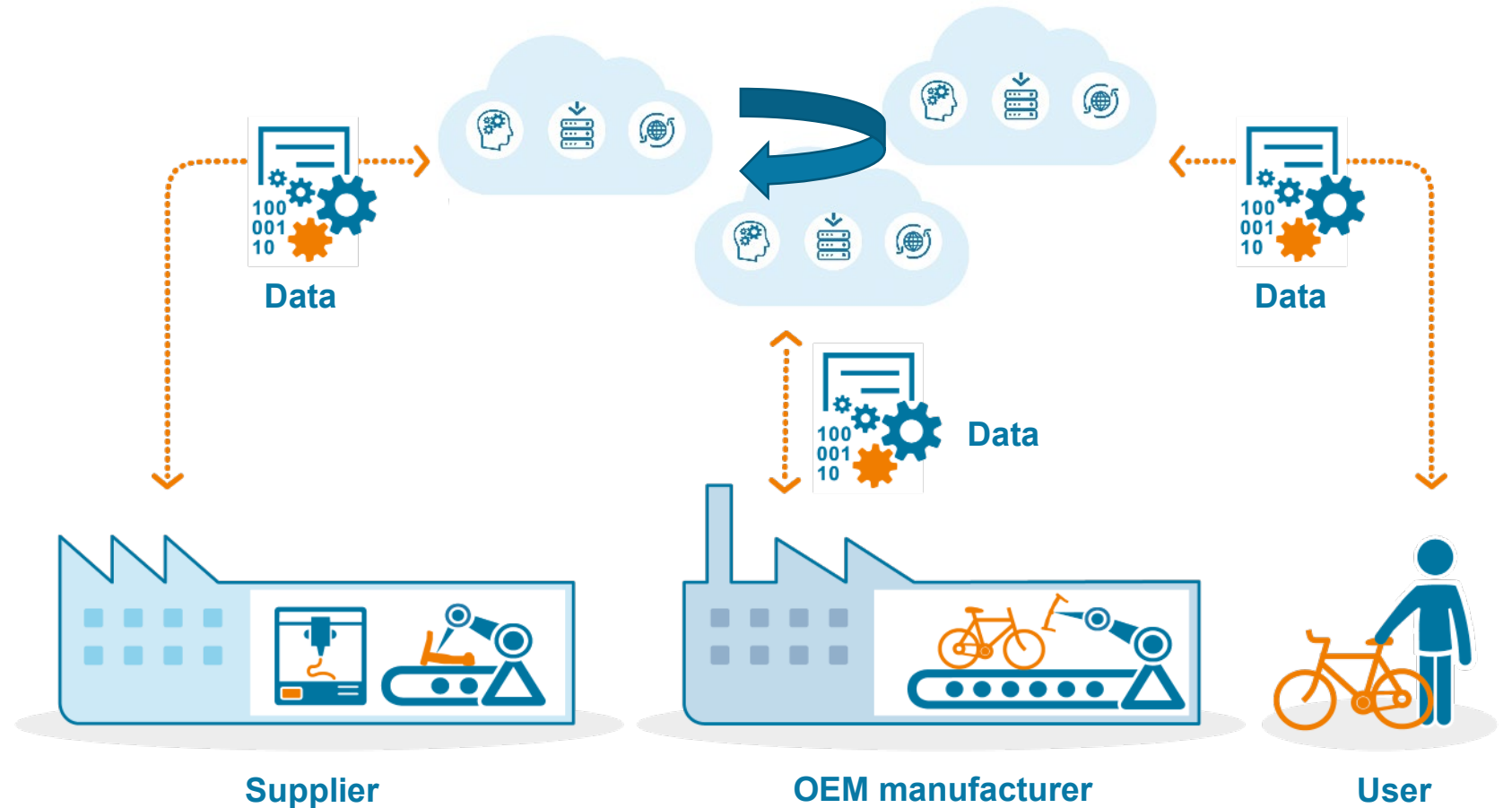
- ▶ **added value** by exchanging information between value chain partners
- ▶ from **intranet** to **internet**
- ▶ **neutral and common standards** for communication, services and semantics across companies and sectors



A large number of new **applications** and **business models** will emerge.

Industrie 4.0 B2B-Platform-Economy

The current focus of Plattform Industrie 4.0 is the exchange of information...
... along the value chain,
... between partners in the value chain.



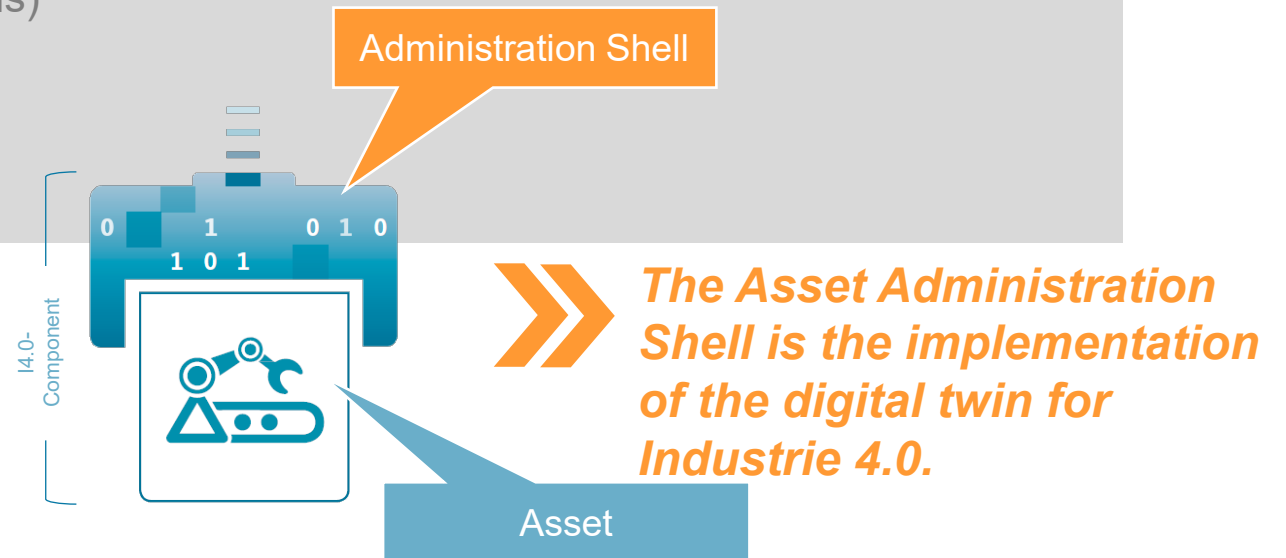
Industrie 4.0 Components

Assets integrate into the IT world

Integration of *assets* into the world of information

Asset = everything that requires a "connection" for an Industrie 4.0 solution

- ▶ machines and their components
- ▶ supply materials, parts and products
- ▶ exchanged documents (e.g. drawings, wiring diagrams)
- ▶ contracts
- ▶ orders
- ▶ ...



Overview

- ▶ Identifiers
- ▶ Submodels and Asset Administration Shells
- ▶ Semantics
- ▶ Reduction of integration costs

Basis of Industrie 4.0

Identifiers

A decorative horizontal bar at the bottom of the slide. It features a dark blue background on the left with the word 'Identifiers' in white. The rest of the bar is a lighter blue and contains a series of vertical bars of varying heights, resembling a bar chart or a data visualization.

Identification

Erika Mustermann and an identifier



Identification

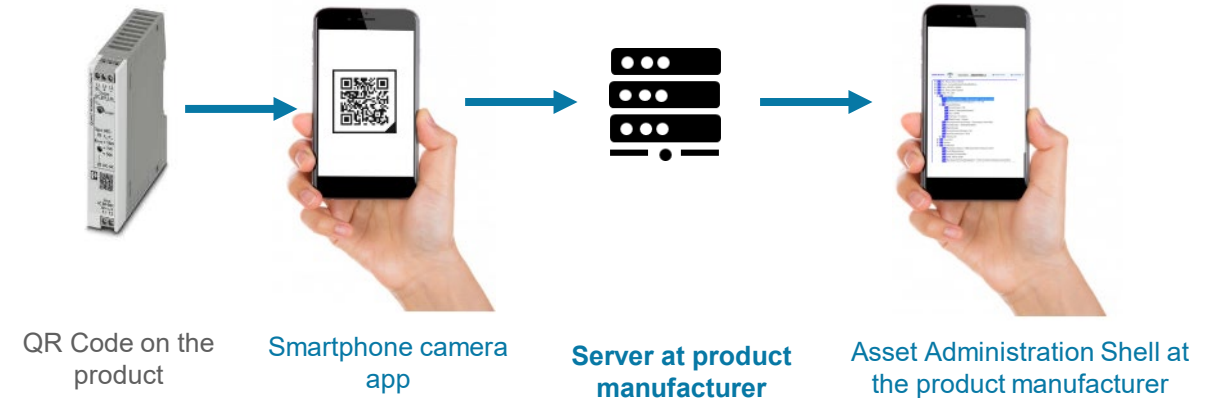
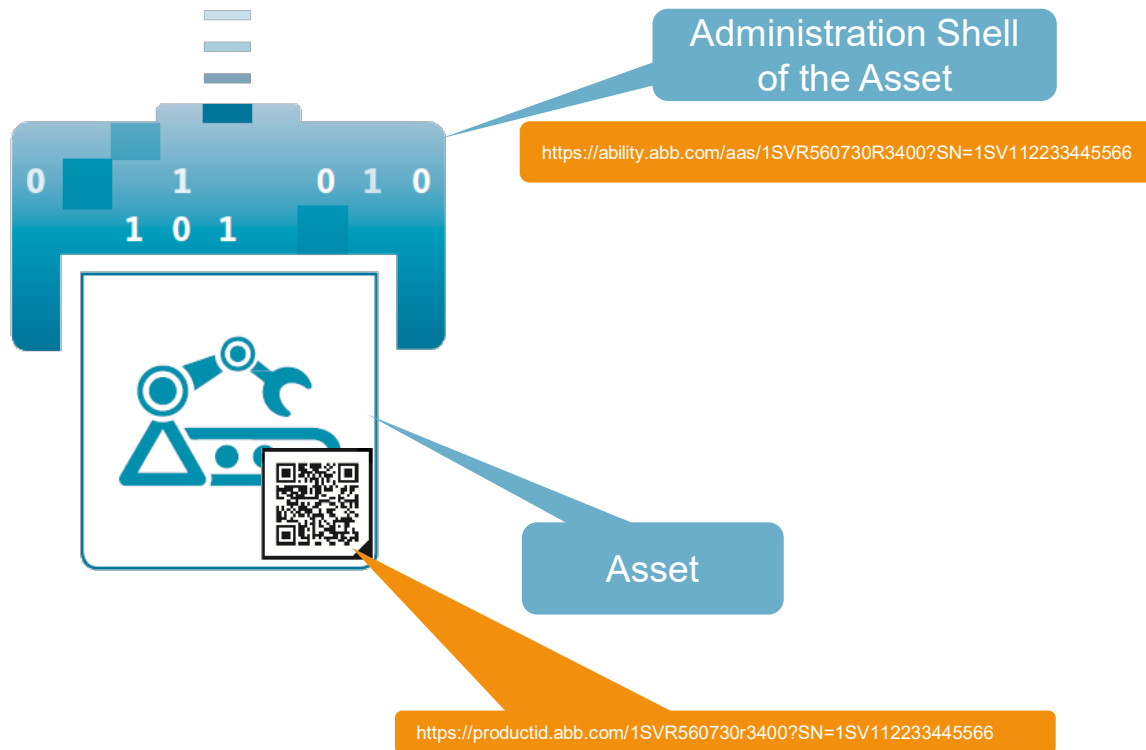
Erika Mustermann and her identity card



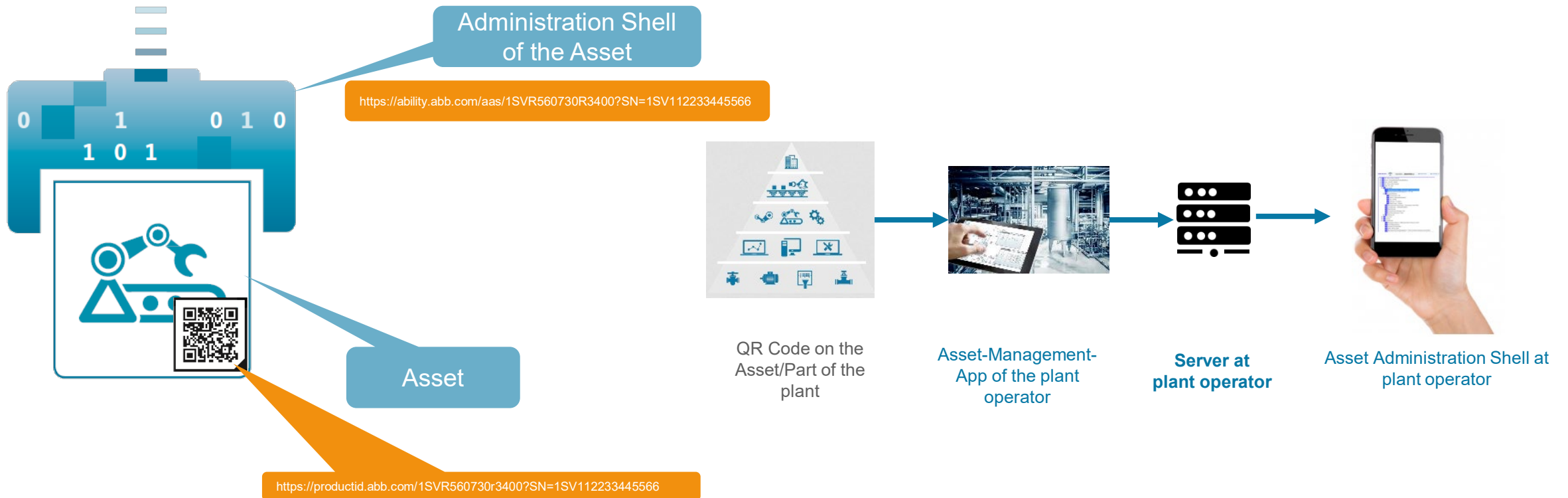
- ▶ unique **identifier**, here: ID number
- ▶ identifying properties of Mrs Mustermann
- ▶ further properties of Mrs Mustermann

Access to the Asset Administration Shell

Example: product manufacturer



Access to the Asset Administration Shell Example: plant operator



Basis of Industrie 4.0

Submodels and Asset Administration Shells

Use-Case and submodel

Erika Mustermann wants to live healthily

- ▶ health status 30.12.2019
 - ▶ blood values
 - ▶ stress ECG
 - ▶ body weight

- ▶ nourishment situation „actual“
- ▶ nourishment situation „target“
- ▶ plan for exercise and sport

- ▶ health status 15.6.2020

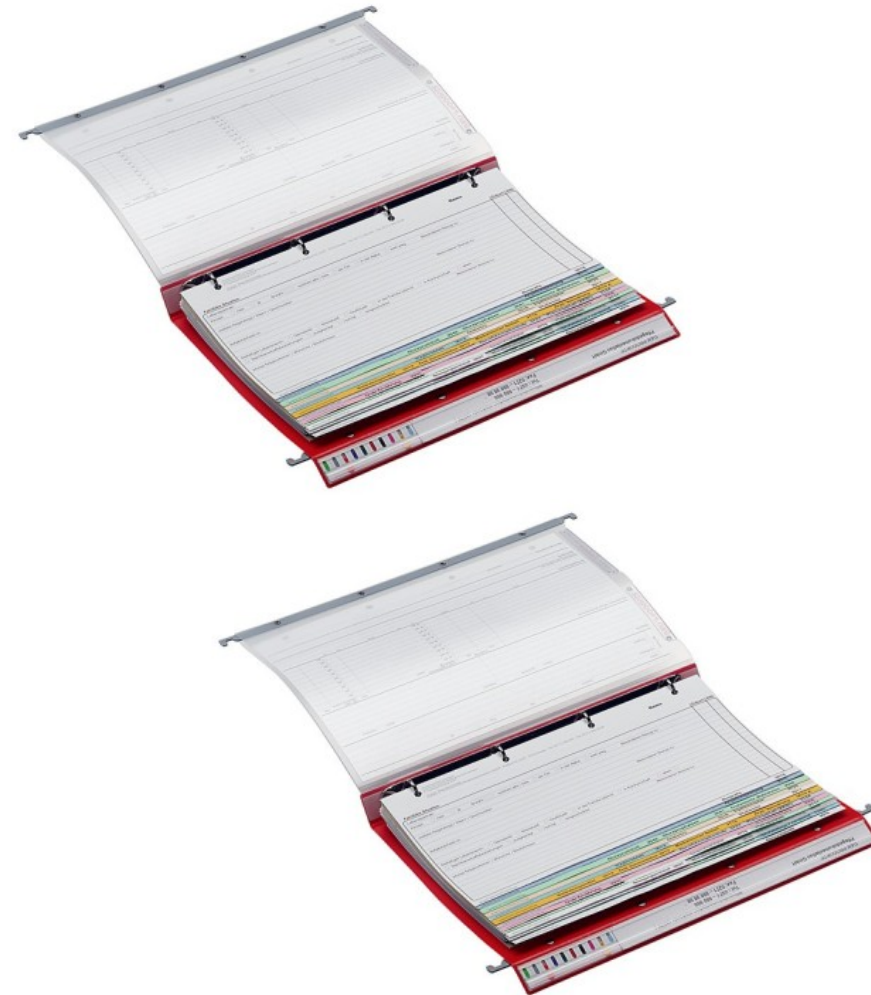


Use-Case and submodel

Erika Mustermann wants to save money

- ▶ Income
 - ▶ salary
 - ▶ child support from state
 - ▶ bitcoin earnings 😊

- ▶ Spendings
 - ▶ shopping
 - ▶ rent
 - ▶ insurances
 - ▶ saving for holidays

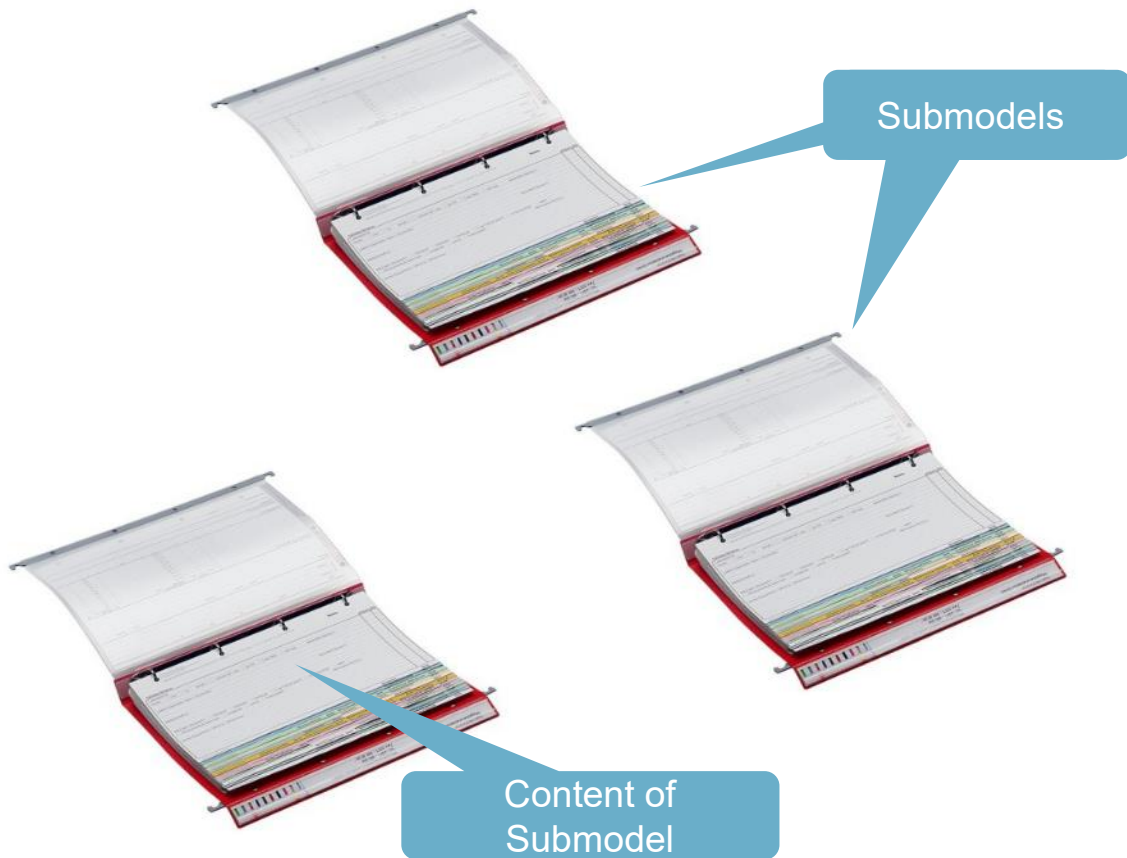


Use-Case and submodel **Erika Mustermann visits Berlin**

- ▶ itinerary
- ▶ train ticket
- ▶ hotel booking
- ▶ packing list
- ▶ sightseeing list
- ▶ tickets for the opera
- ▶ **travel budget**



Asset Administration Shell Container for submodels



Asset Administration Shell
=
Digital Twin

Submodels

Group of properties

Assets have properties

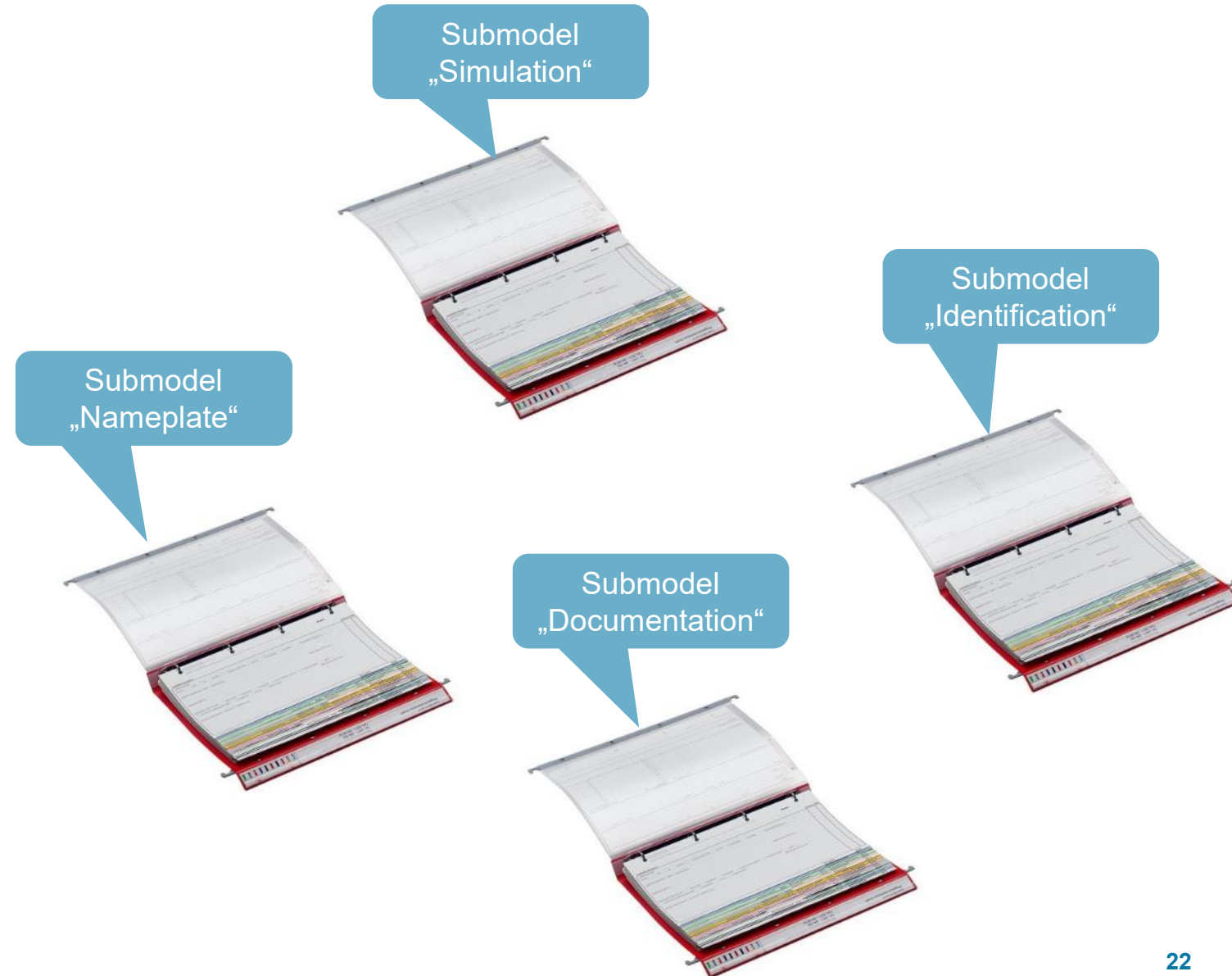
- ▶ weight, price, order number, dimensions

In I4.0, we combine properties into groups, suitable for use cases:

- ▶ logistical properties
- ▶ order features
- ▶ technical data
- ▶ properties for documentation
- ▶ ...

We call these submodels.

- ▶ Submodels are groups of properties for a use case.



Basis of Industrie 4.0

Semantics



Semantics

“The Jaguar is in the garage.”



„Jaguar“

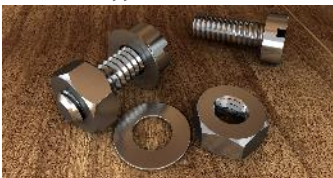


Starting point semantics

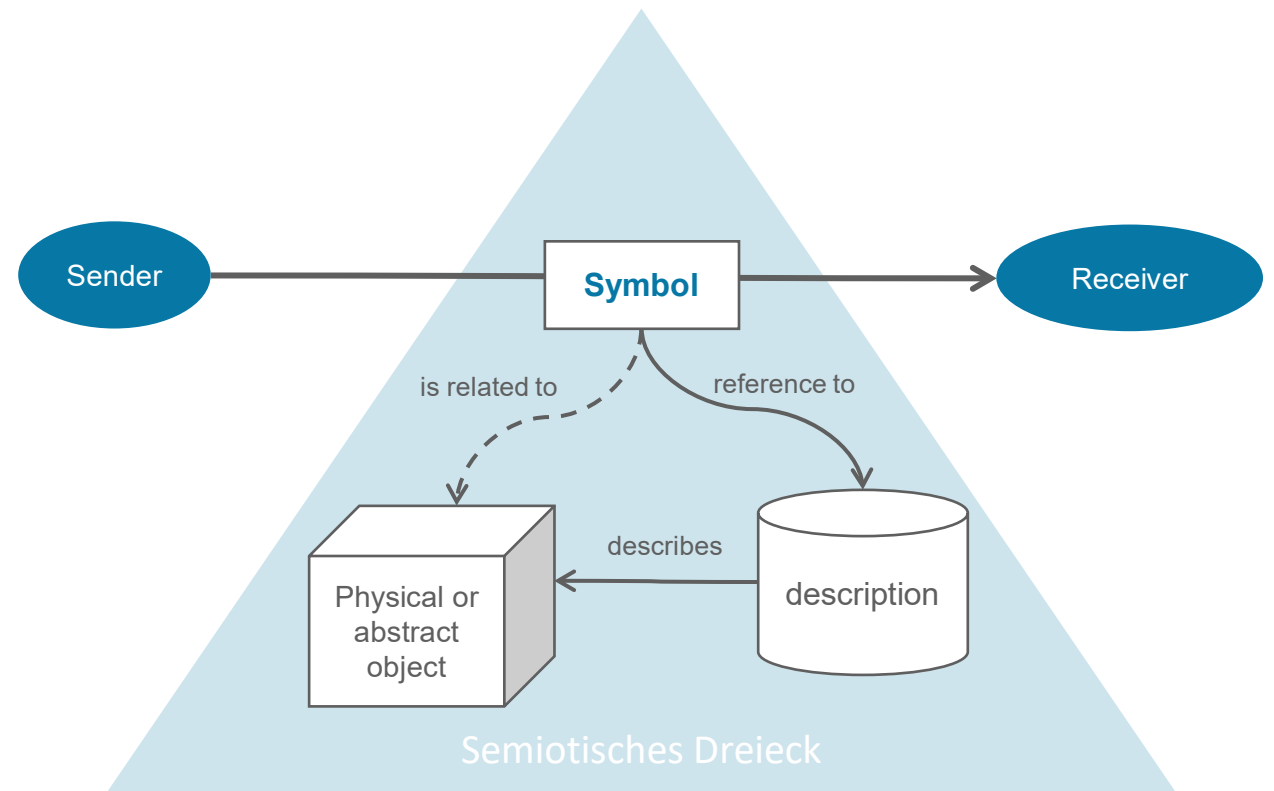
Exchange symbols with previously defined meaning

- ▶ Symbol
 - ▶ refers to an object
 - ▶ The meaning is known to both sender and receiver.
 - ▶ Anyone can look up the meaning of the symbol in a dictionary.
- ▶ Symbols in Industrie 4.0 are machine-readable, they are made for communication between machines.

„M8“



„green yellow“



„Ich bin ein Berliner!“ Dictionary Human <-> Machine



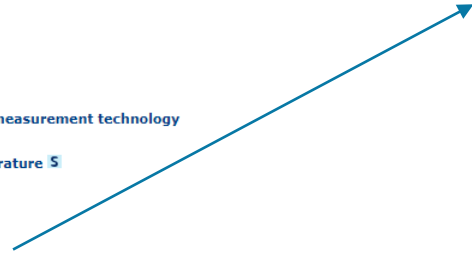
Code:	0123/4///46789_1#ABC001	for machines
Version:	001	
Revision:	04	
Preferred name:	Berliner	for humans
Synonymous name:	Pfannkuchen, Kreppel	
Definition:	Traditional German pastry similar to a doughnut with no central hole, made from sweet yeast dough fried in vegetable oil, with a marmalade or jam filling.	

...

Dictionary: ECLASS 10.0.1

27-20-02-06 Temperature Transmitter (0173-1#01-AAC063#016)

- 20 Packing material
- 21 Manufacturing facility, workshop equipment, tool
- 22 Construction technology
- 23 Machine element, fixing, mounting S
- 24 Office product, facility and technic, papeterie
- 25 General service
- 26 Energy, extraction product, secondary raw material and residue
- 27 Electric engineering, automation, process control engineering S
 - 27-01 Generator
 - 27-02 Electrical drive
 - 27-03 Transformer, converter, coil
 - 27-04 Power supply devices
 - 27-05 Accumulator, battery
 - 27-06 Cable, wire
 - 27-07 Medium voltage switchgear, system
 - 27-08 High voltage switchgear, system
 - 27-10 Network control technology
 - 27-11 Lighting installation, device
 - 27-13 Protection installation, device (electric)
 - 27-14 Electrical installation, device
 - 27-15 Analysis technology, device
 - 27-16 Overhead line technology
 - 27-18 Electrical cabinet, housing, rack
 - 27-20 Measurement technology, process measurement technology
 - 27-20-01 Measuring appliance, time S
 - 27-20-02 Measuring instrument, temperature S
 - 27-20-02-01 Hand thermometer S
 - 27-20-02-03 Temperature gauge S
 - 27-20-02-04 Temperature (machine) S
 - 27-20-02-05 Digital temperature gauge S
 - 27-20-02-06 Temperature transmitter S
 - 27-20-02-08 Temperature measuring electr. complete S



- [0173-1#02-AAQ326#002](#) - address of additional link
- [0173-1#02-AAD931#005](#) - customs tariff number (TARIC)
- [0173-1#02-AAO663#003](#) - GTIN
- [0173-1#02-AAO677#002](#) - Manufacturer name
- [0173-1#02-AAO676#003](#) - product article number of manufacturer
- [0173-1#02-AAU734#001](#) - Manufacturer product description
- [0173-1#02-AAU732#001](#) - Manufacturer product root
- [0173-1#02-AAU733#001](#) - Manufacturer product order suffix
- [0173-1#02-AAU731#001](#) - Manufacturer product family
- [0173-1#02-AAW338#001](#) - Manufacturer product designation
- [0173-1#02-AAU730#001](#) - Supplier product description
- [0173-1#02-AAM551#002](#) - Supplier product designation
- [0173-1#02-AAU729#001](#) - Supplier product root
- [0173-1#02-AAU728#001](#) - Supplier product family
- [0173-1#02-AAO057#002](#) - Product type
- [0173-1#02-AAO735#003](#) - name of supplier
- [0173-1#02-AAO736#004](#) - product article number of supplier
- [0173-1#02-AAO742#002](#) - Brand
- [0173-1#02-AAW337#001](#) - Supplier product order suffix
- [0173-1#02-AAW336#001](#) - Supplier product type
- [0173-1#02-AAN173#003](#) - average influence of ambient temperature in relative units
- [0173-1#02-AAQ328#002](#) - AWG-number
- [0173-1#02-BAA629#005](#) - characteristic curve
- [0173-1#02-AAM789#006](#) - approval for general usage
- [0173-1#02-AAN337#001](#) - Connector identification
- [0173-1#02-BAB427#006](#) - style of galvanic isolation

Exemplary representation

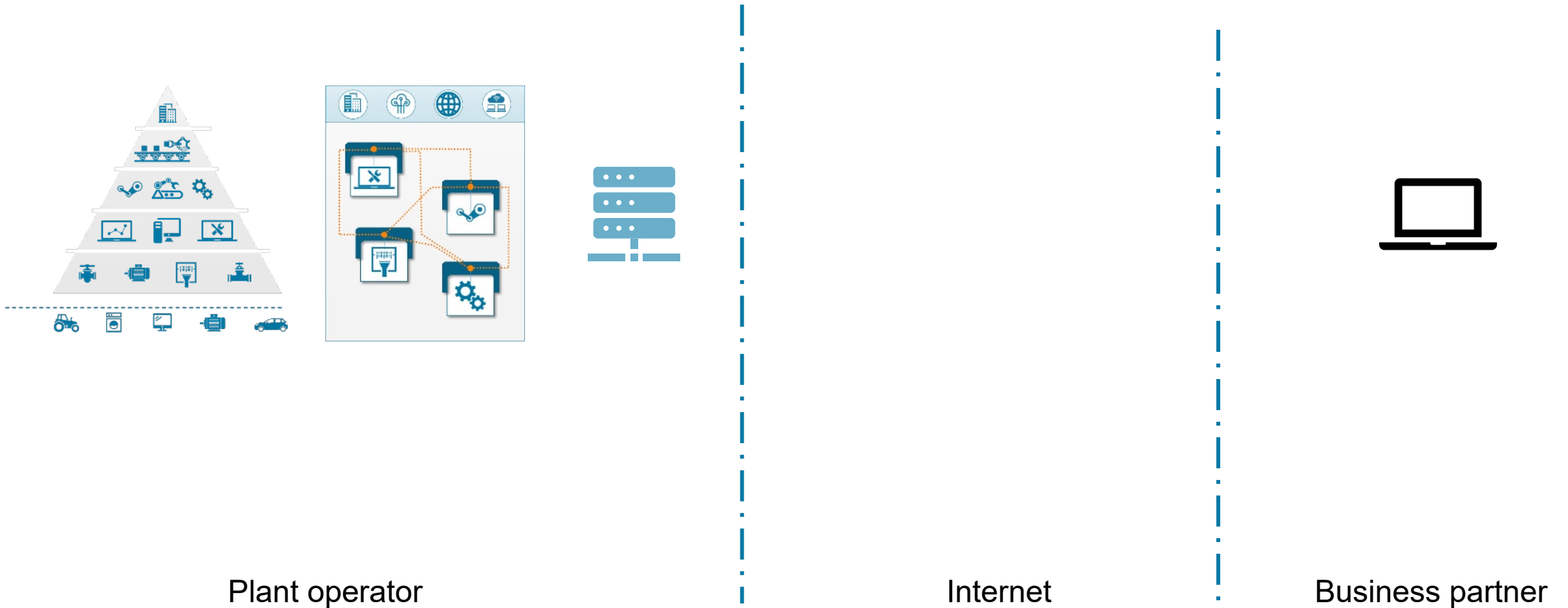


Basis of Industrie 4.0

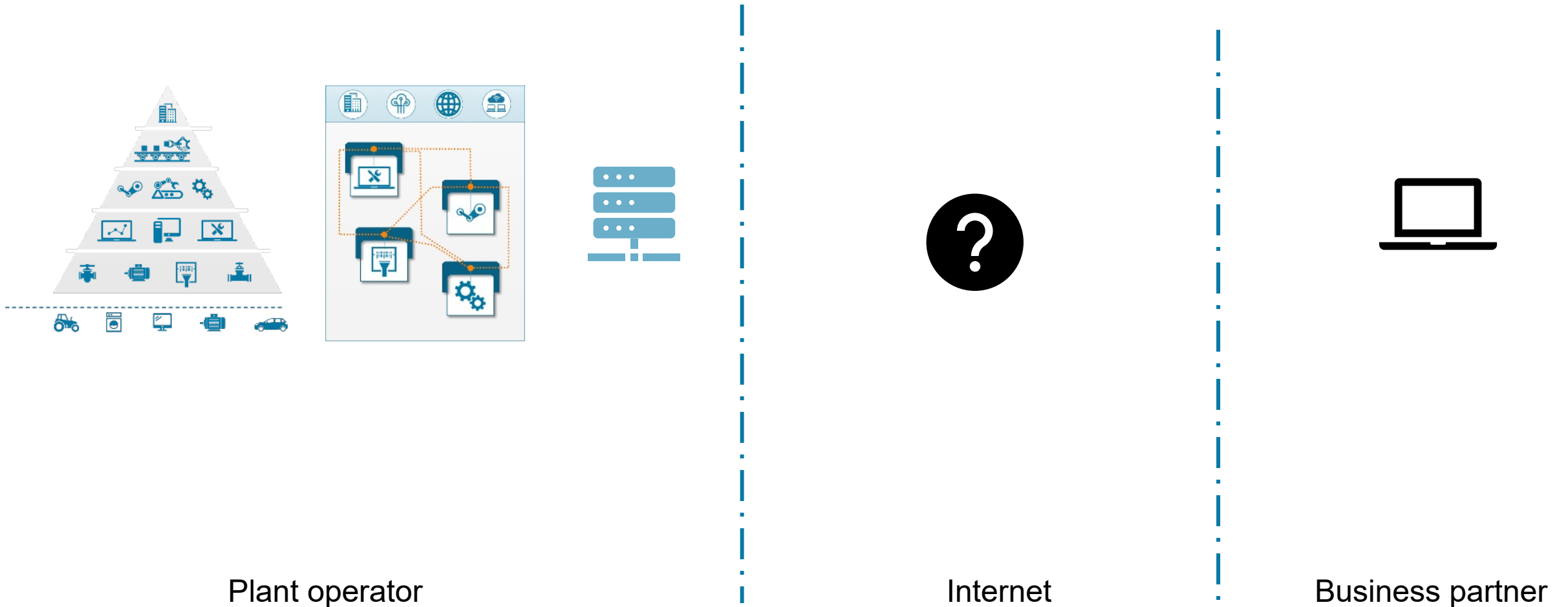
Cybersecurity

Establishing a secure connection

Cybersecurity – Overview, example plant operator



Cybersecurity – Overview, example plant operator

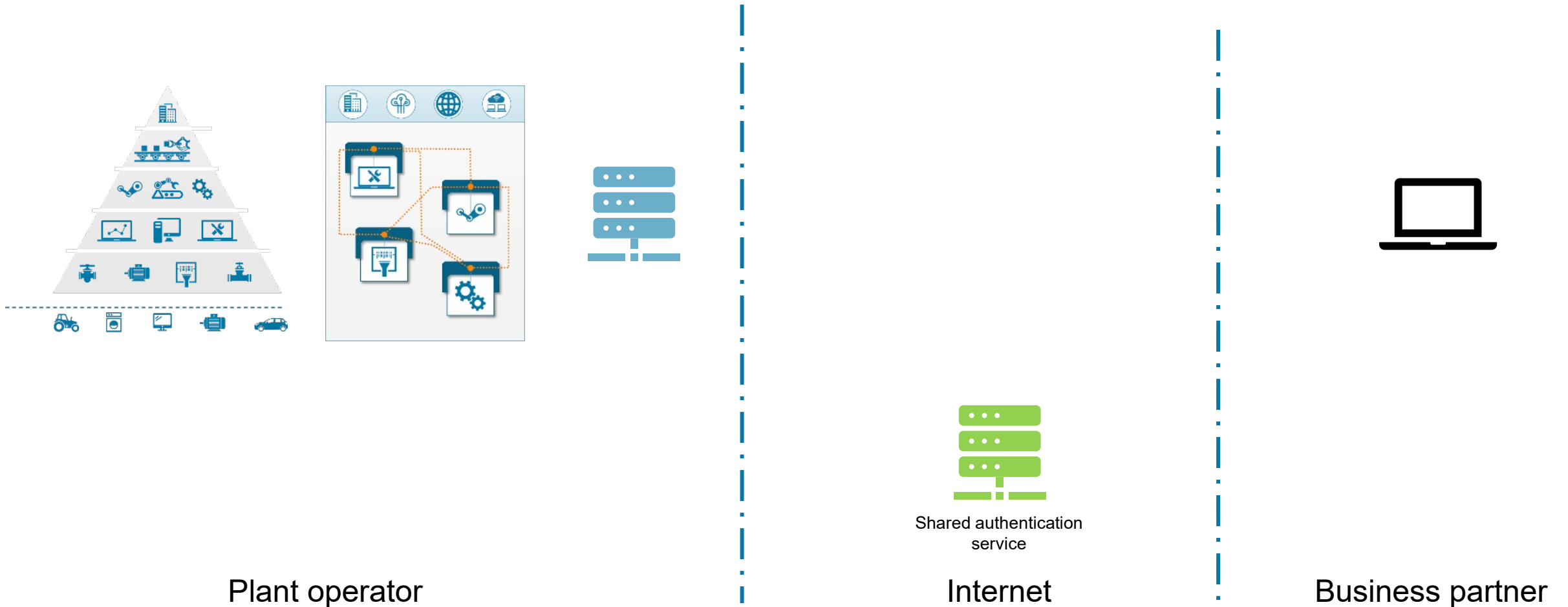


Plant operator

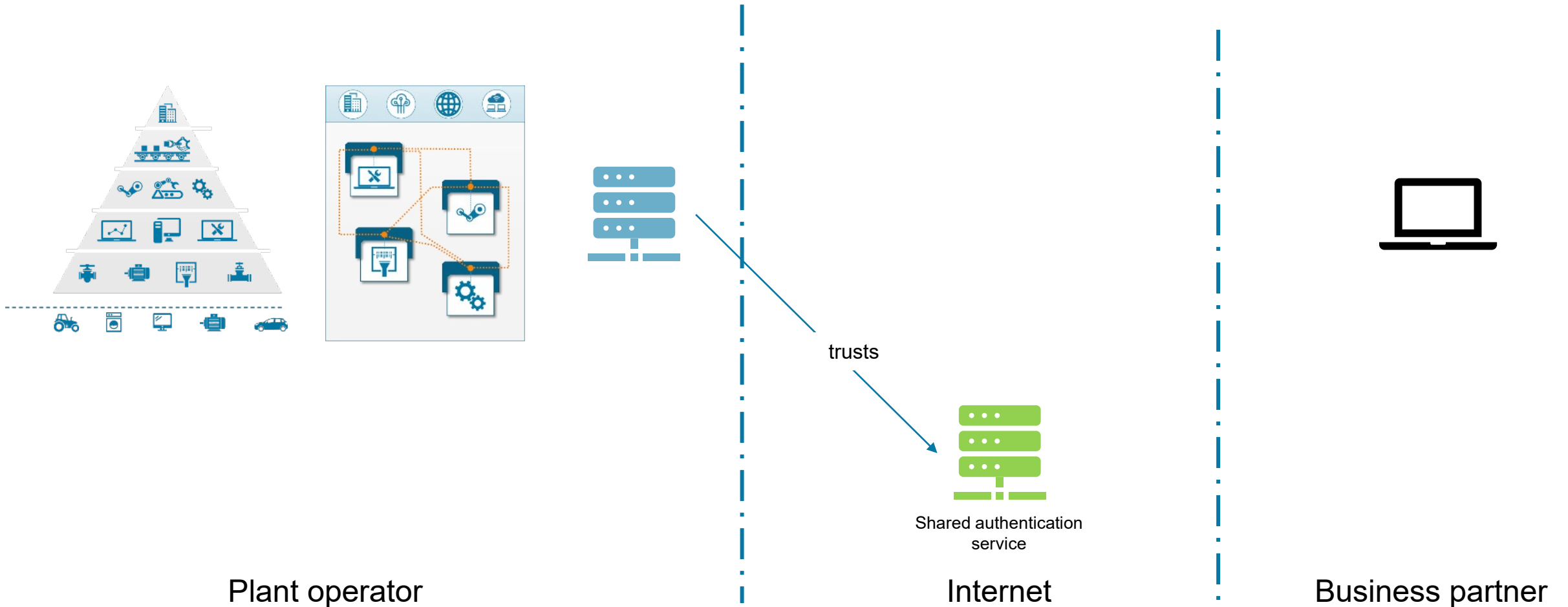
Internet

Business partner

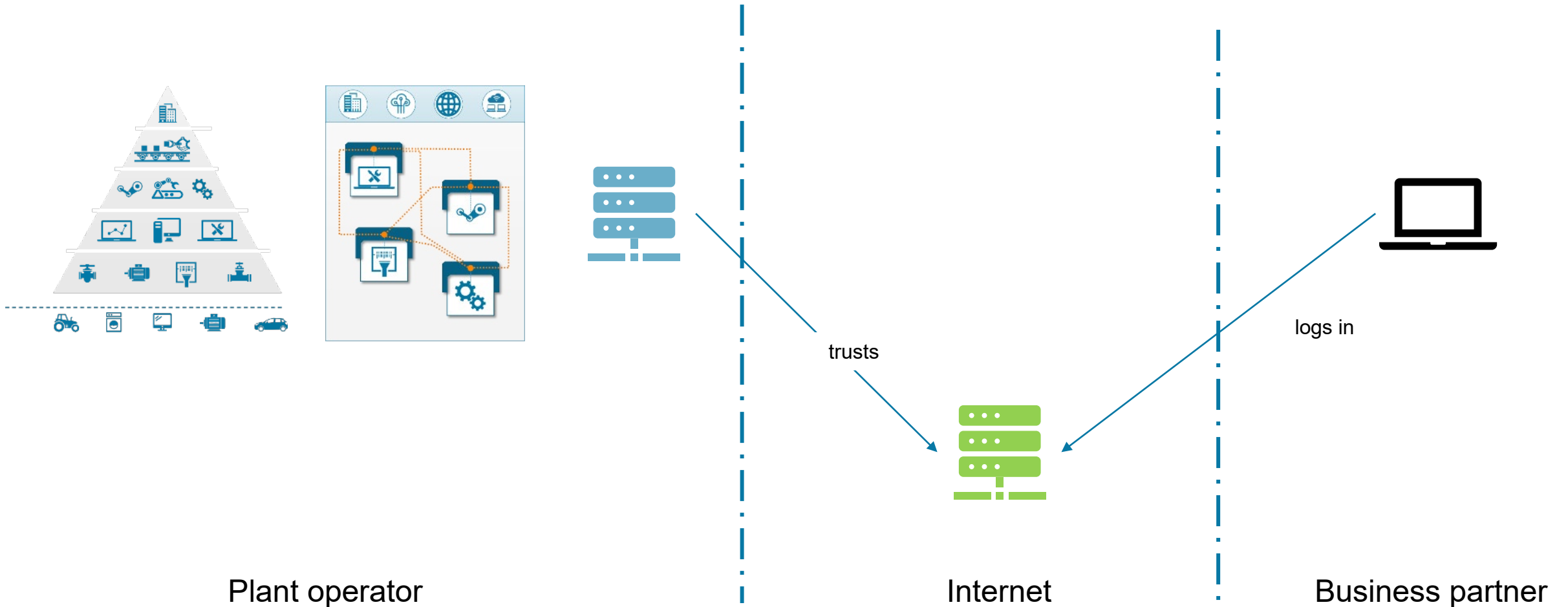
Cybersecurity – Overview, example plant operator



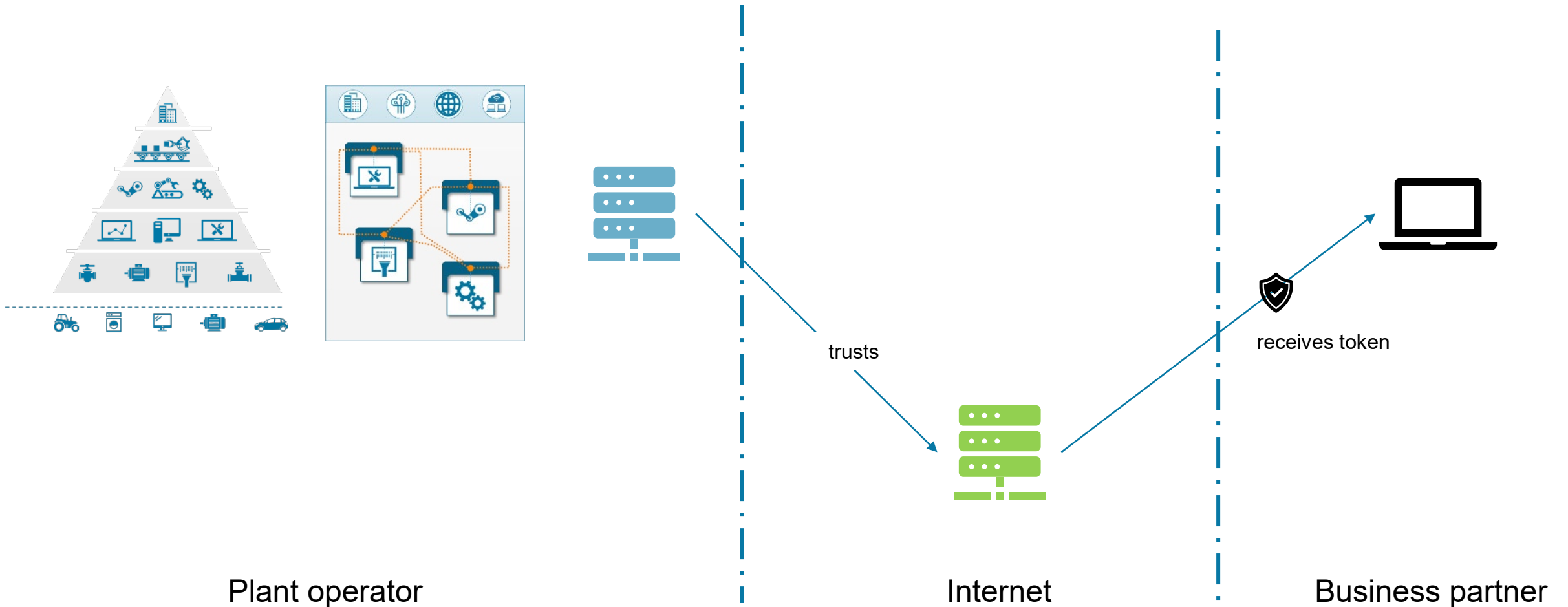
Cybersecurity – Overview, example plant operator



Cybersecurity – Overview, example plant operator



Cybersecurity – Overview, example plant operator

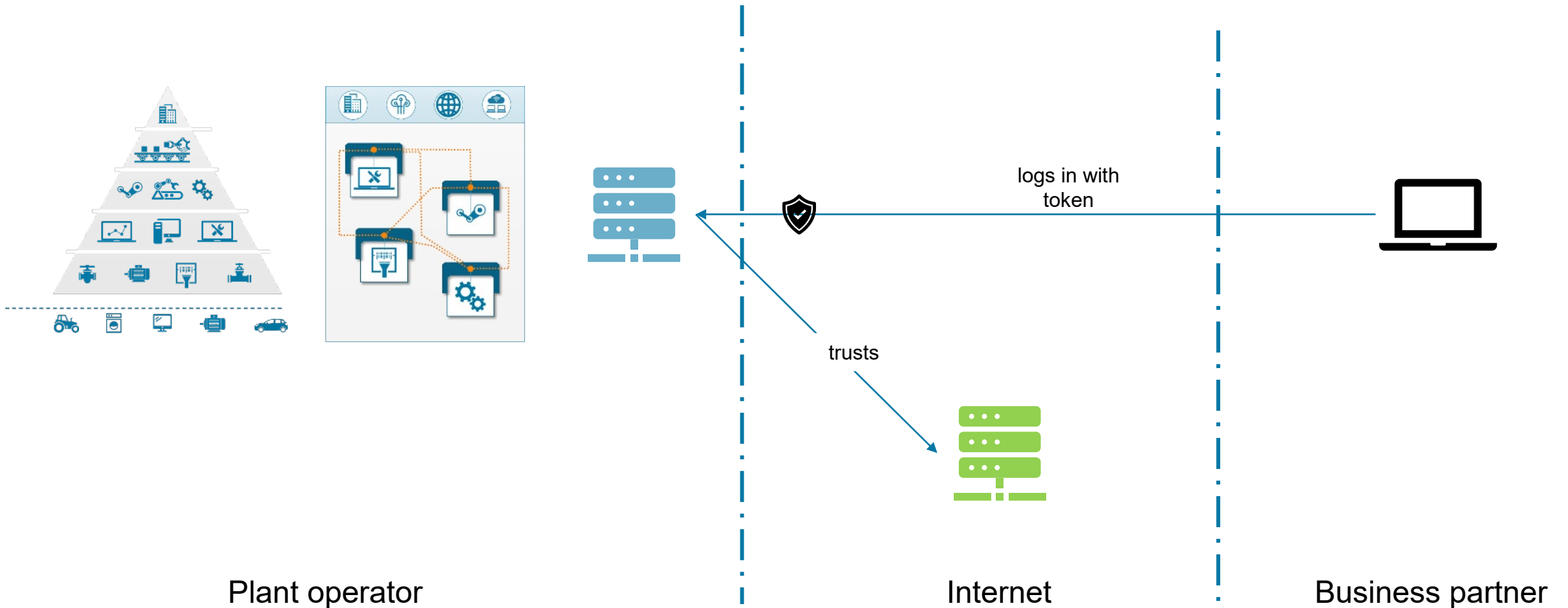


Plant operator

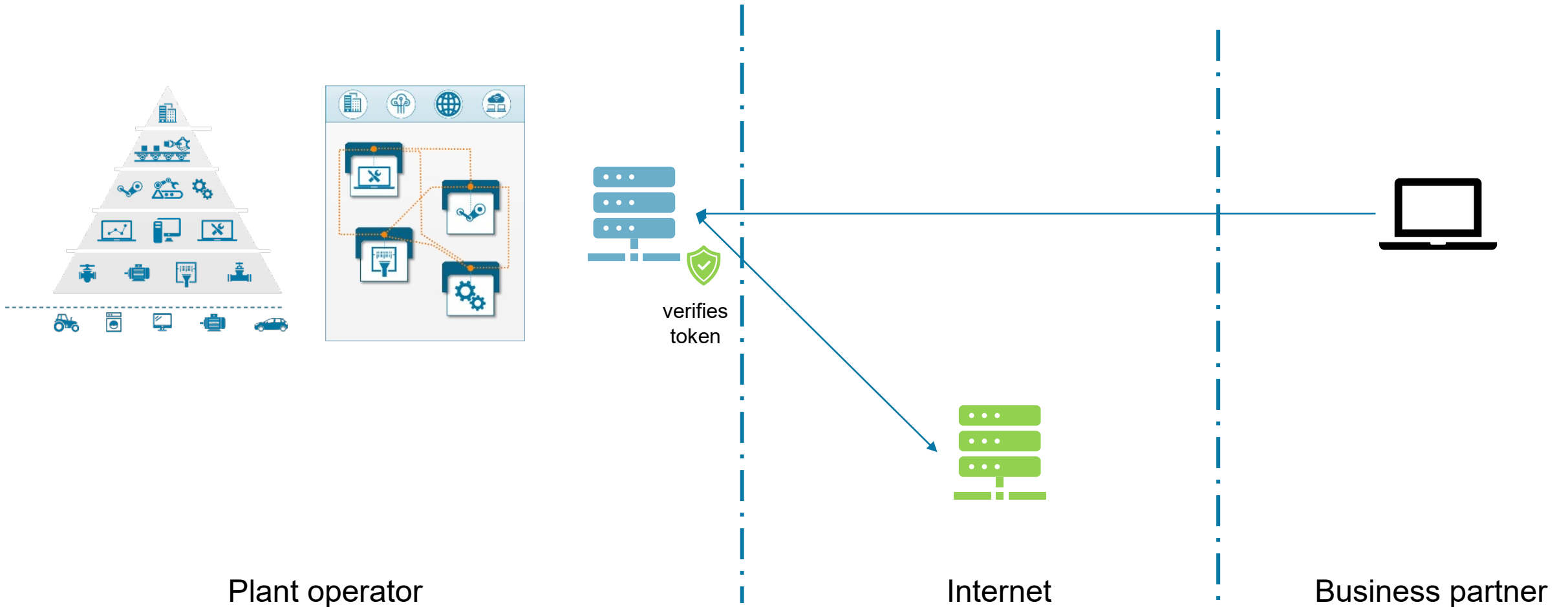
Internet

Business partner

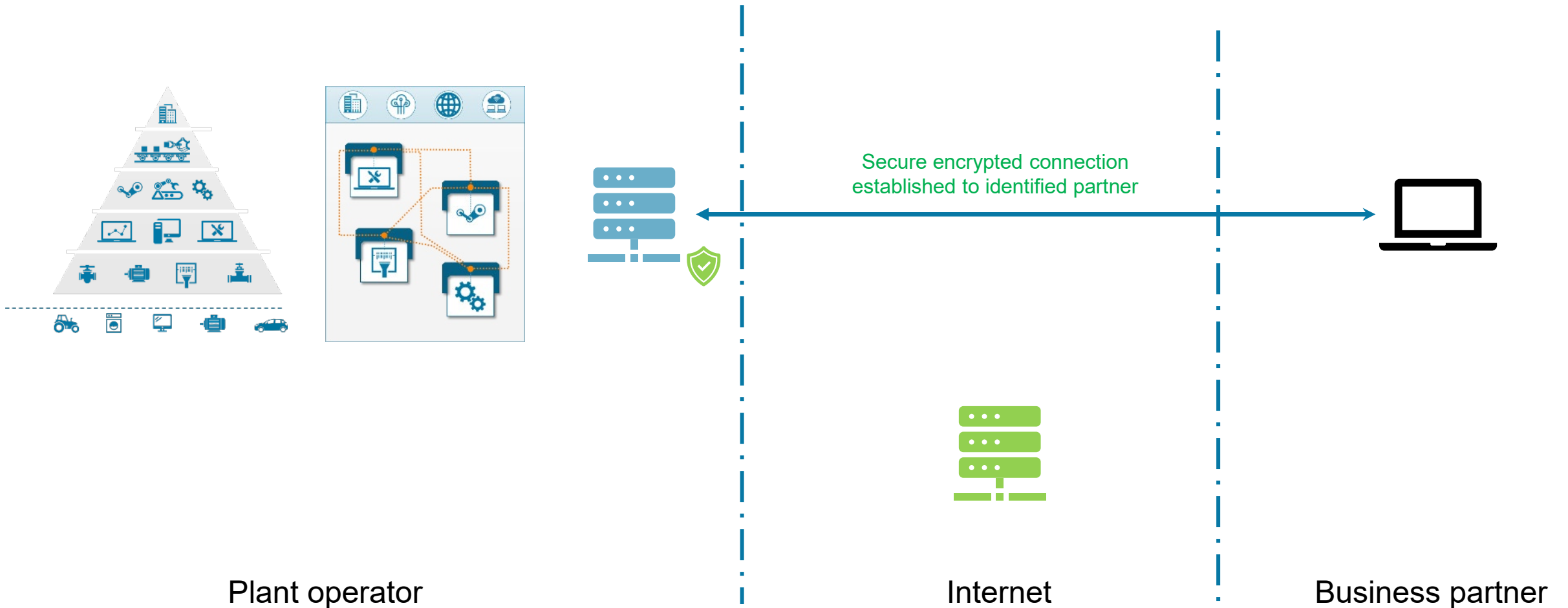
Cybersecurity – Overview, example plant operator



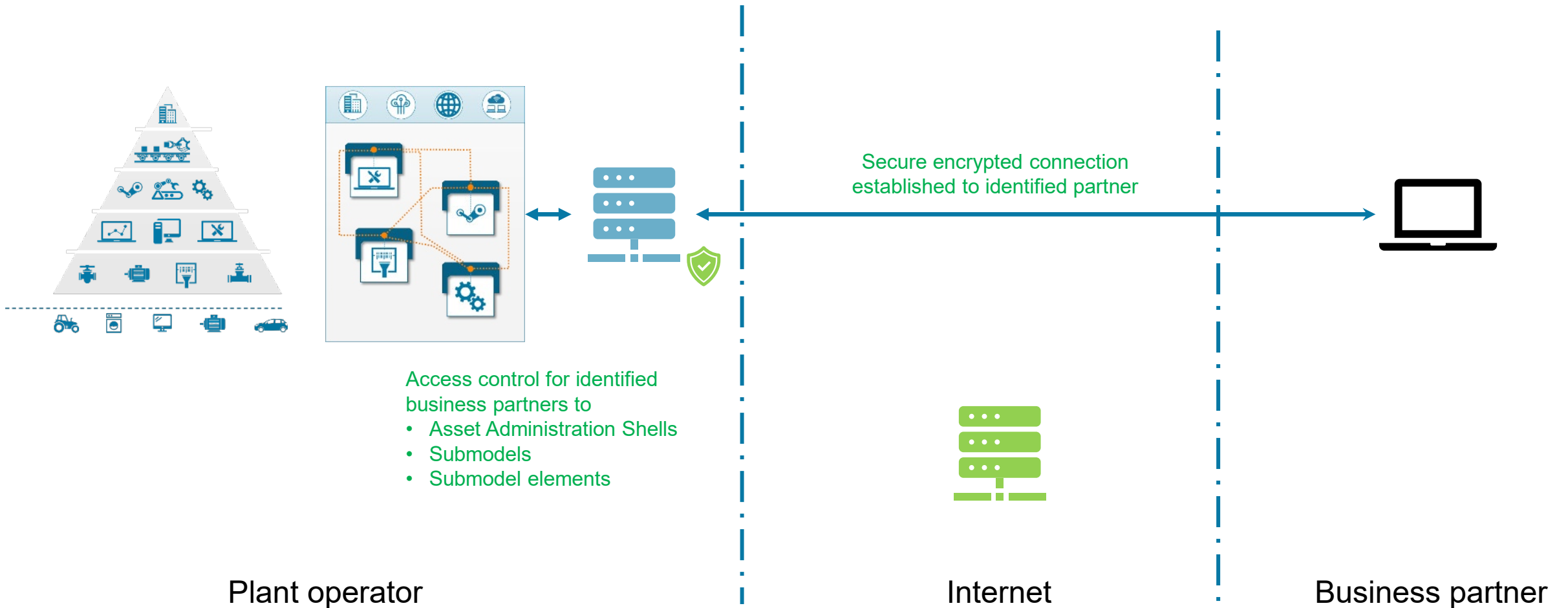
Cybersecurity – Overview, example plant operator



Cybersecurity – Overview, example plant operator



Cybersecurity – Overview, example plant operator



Asset Administration Shell

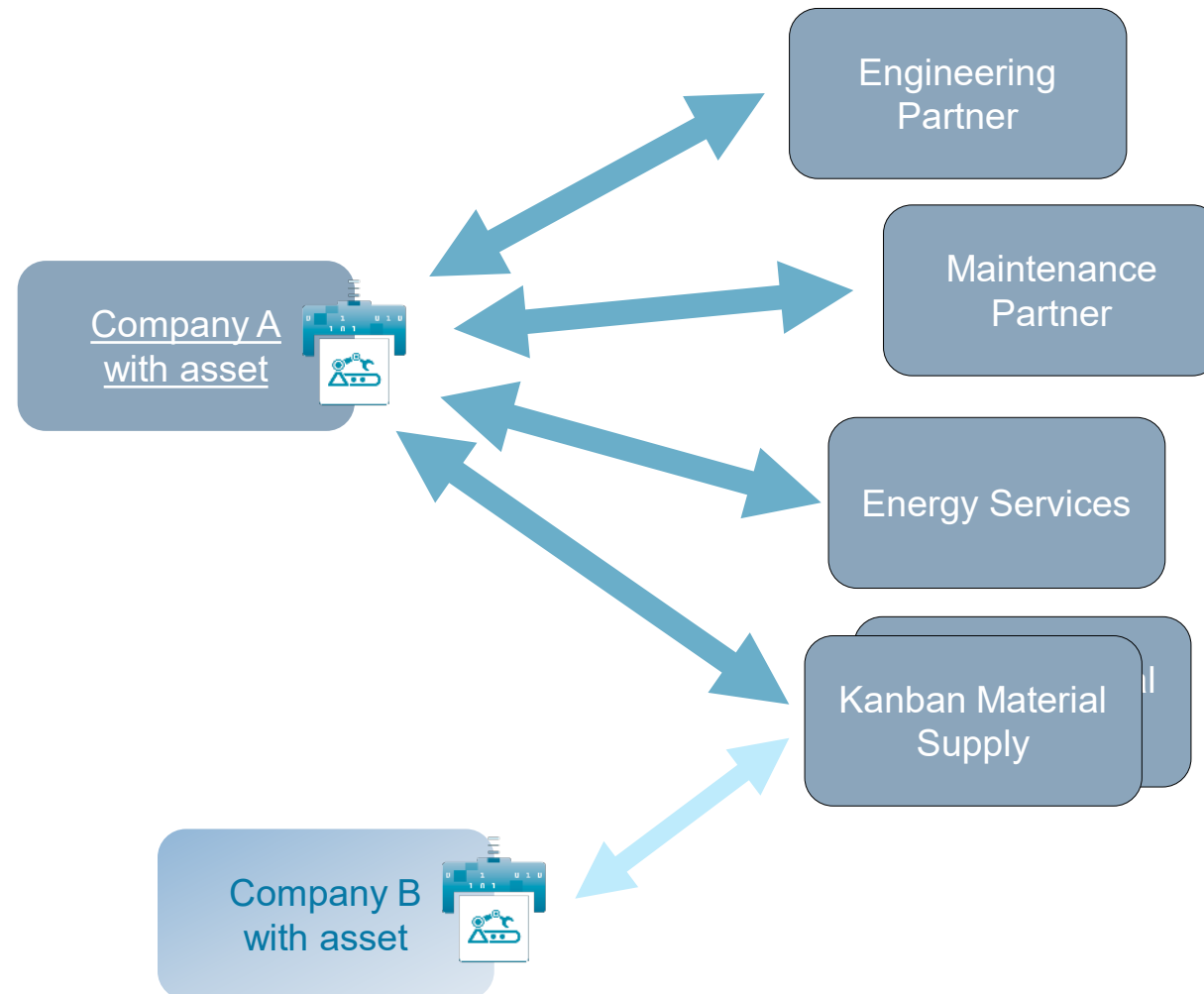
Reduction of integration costs

- ▶ Integration of external partners
- ▶ Integration of data sources and systems of a company

Reduction of integration costs

External partners

- ▶ standardised AAS reduces number of interfaces, $m:n \rightarrow 1:n$
- ▶ AAS can be extended by new use cases at any time, along the entire life cycle of an asset, AAS "grows with" it
- ▶ new partners can be integrated at any time



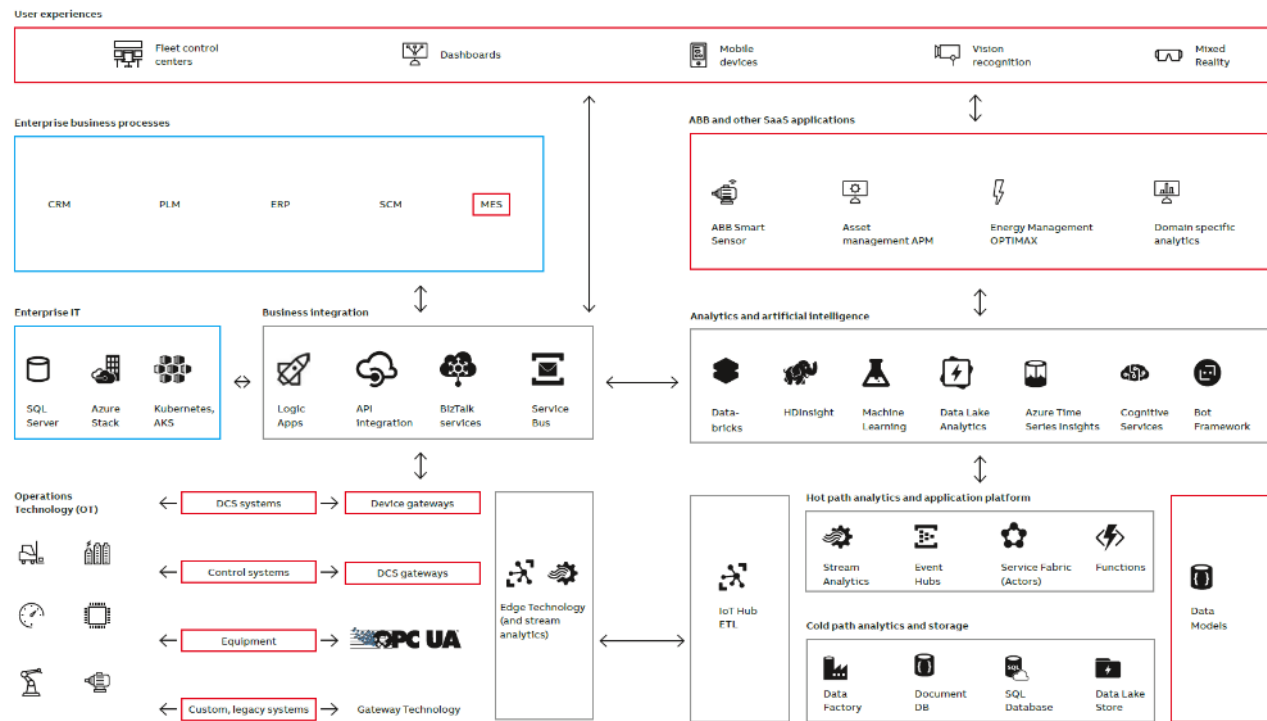
Reduction of integration costs

Integrating data sources

IT landscapes in companies have a huge complexity and diversity:

- ▶ user systems
- ▶ systems for business processes
- ▶ IoT and SaaS
- ▶ PLM and ERP systems
- ▶ analytics and artificial intelligence
- ▶ systems for integration, e.g. in a corporate group
- ▶ systems in production

Figure 8. Best practice architecture blueprint

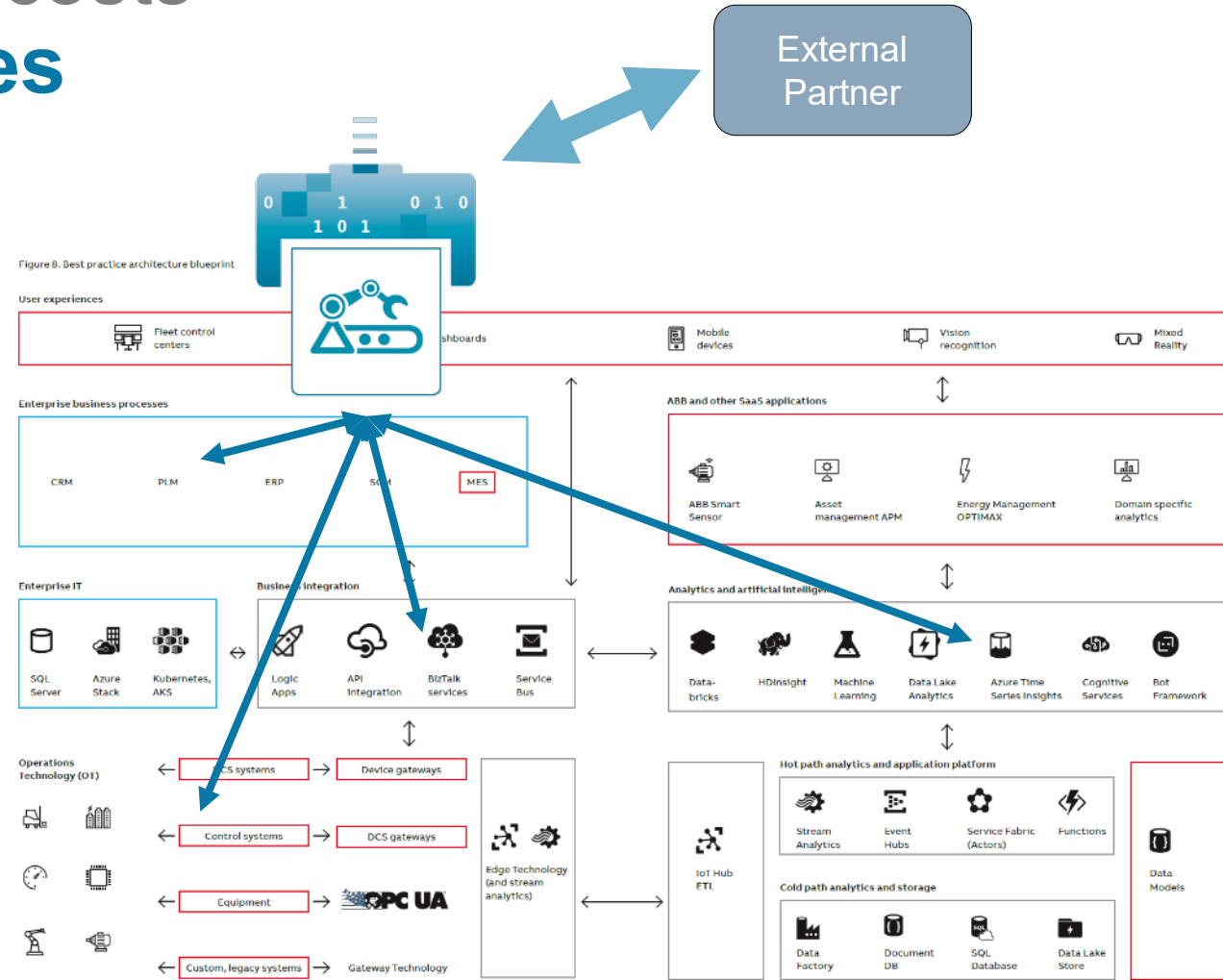


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Reduction of integration costs

Integrating data sources

- ▶ AAS can integrate information on an asset from a wide range of systems, e.g. PLM, ERP, CRM, MES, etc.
- ▶ active submodel modules realise data access and model transformation for enterprise systems
- ▶ data access from external sources via AAS standardised
- ▶ There is no "single source of truth".

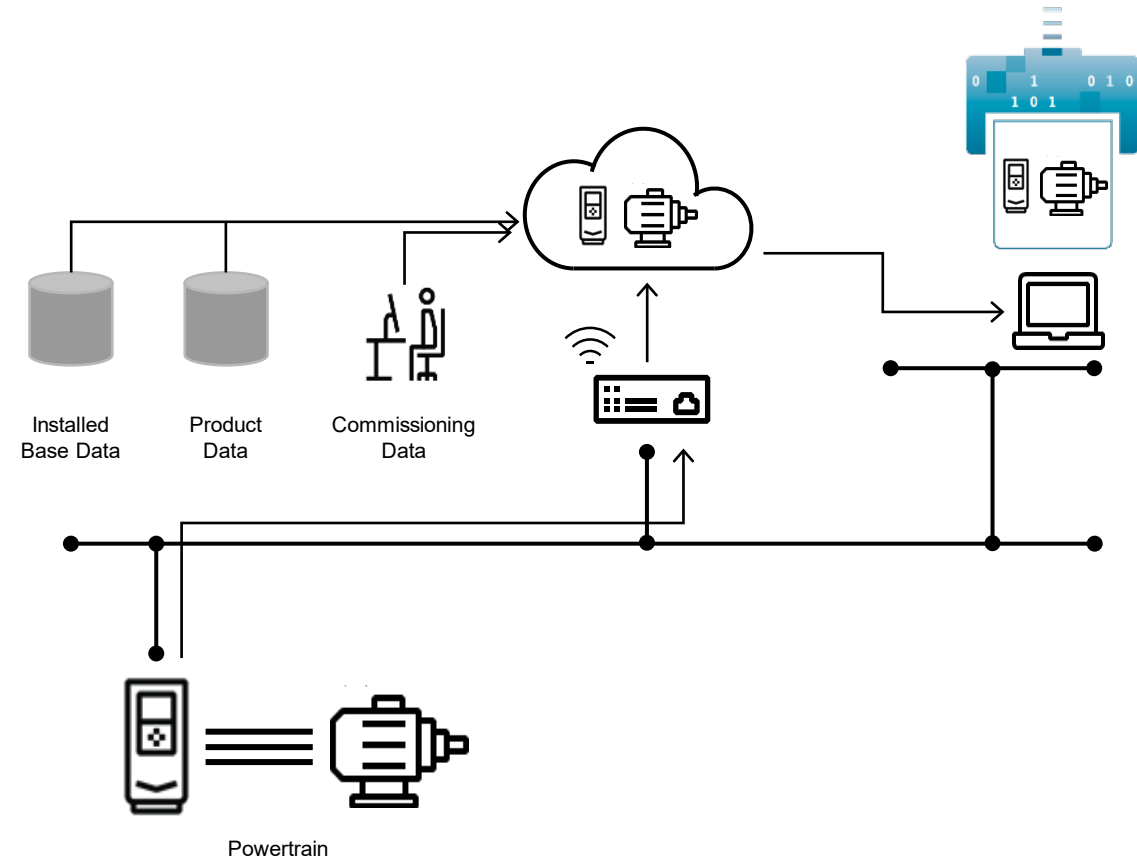


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Reduction of integration costs

Use case: Integration for power trains

- ▶ assets in the example:
frequency inverter, motor and complete drive (powertrain)
- ▶ automatic identification of assets, automatic communication setup
- ▶ integration of information from engineering, devices (online data frequency converter), database for installed base and product information
- ▶ external data access by customer via AAS



Hard shell, soft core?

Asset Administration Shell: The Digital Twin in Industrie 4.0

- clear form
clear rules:
 - information model and data formats
 - semantics
 - online API and cybersecurity
- flexible content
 - use cases that can grow
 - flexibility for new partners in the value chain
 - throughout the entire life cycle

The digital twin as a flexible
"data socket".